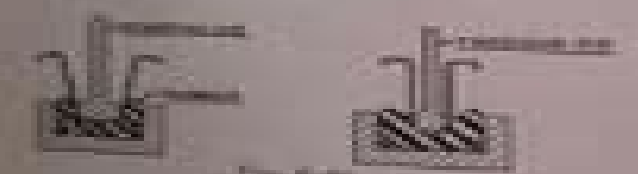


FORMATION OF SHAPES

in the section 40. Figure 6-20 shows the part broken up into.

Figure 6-21 shows clearly why there are limitations in the length of flange that can be formed. If the separation of the surface has within a range of insufficient height, the condition



shown in Fig. 6-26 results. Figure 6-27 shows several common shapes of parts broken up and back over.

As soon as the part is formed in forming complicated shapes on the press tool. Figure 6-28 shows how a flat section may be broken up into either as a flange or

There is no complete section in the press tool, but allows the most of the necessary operations to make an unbroken flat and may also be connected and over

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Synthesis of Subsonic Airplane Design E. Torenbeek, 2013-06-29 Since the education of aeronautical engineers at Delft University of Technology started in 1940 under the inspiring leadership of Professor H J van der Maas much emphasis has been placed on the design of aircraft as part of the student's curriculum. Not only is aircraft design an optional subject for thesis work but every aeronautical student has to carry out a preliminary airplane design in the course of his study. The main purpose of this preliminary design work is to enable the student to synthesize the knowledge obtained separately in courses on aerodynamics, aircraft performances, stability and control, aircraft structures etc. The student's exercises in preliminary design have been directed through the years by a number of staff members of the Department of Aerospace Engineering in Delft. The author of this book, Mr E Torenbeek, has made a large contribution to this part of the study programme for many years. Not only has he acquired vast experience in teaching airplane design at university level but he has also been deeply involved in design-oriented research, e.g. developing rational design methods and systematizing design information. I am very pleased that this wealth of experience, methods and data is now presented in this book.

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