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# Basic Statistics Using SAS

Lewis, Bruce R.

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Sandra D. Schlotzhauer, 2015-04-17 Bridging the gap between statistics texts and SAS documentation Elementary Statistics Using SAS is written for those who want to perform analyses to solve problems The first section of the book explains the basics of SAS data sets and shows how to use SAS for descriptive statistics and graphs The second section discusses fundamental statistical concepts including normality and hypothesis testing The remaining sections of the book show analyses for comparing two groups comparing multiple groups fitting regression equations and exploring contingency tables For each analysis author Sandra Schlotzhauer explains assumptions statistical approach and SAS methods and syntax and makes conclusions from the results Statistical methods covered include two sample t tests paired difference t tests analysis of variance multiple comparison techniques regression regression diagnostics and chi square tests Elementary Statistics Using SAS is a thoroughly revised and updated edition of Ramon Littell and Sandra Schlotzhauer's SAS System for **Elementary Statistical Analysis** Basic Statistics Using SAS/STAT Software SAS Institute, SAS Institute Inc, 1994 Gentle Introduction to Statistics Using SAS Studio in the Cloud Ron Cody, 2021-05-07 Point and click your way to performing statistics Many people are intimidated by learning statistics but A Gentle Introduction to Statistics Using SAS Studio in the Cloud is here to help Whether you need to perform statistical analysis for a project or perhaps for a course in education psychology sociology economics or any other field that requires basic statistical skills this book teaches the fundamentals of statistics from designing your experiment through calculating logistic regressions Serving as an introduction to many common statistical tests and principles it explains concepts in an intuitive way with little math and very few formulas The book is full of examples demonstrating the use of SAS Studio s easy point and click interface accessed with SAS OnDemand for Academics an online delivery platform for teaching and learning statistical analysis that provides free access to SAS software via the cloud Topics included in this book are How to access SAS OnDemand for Academics Descriptive statistics One sample tests T tests for independent or paired samples One way analysis of variance ANOVA N way ANOVA Correlation analysis Simple and multiple linear regression Binary logistic regression Categorical data including two way tables and chi square Power and sample size calculations Questions are provided to test your knowledge and practice your skills

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