

Structural Welding Code— Reinforcing Steel

1. General Provisions

1.1 Scope

The code shall apply to the welding of:

- (1) Reinforcing steel to reinforcing steel, and
- (2) Reinforcing steel to carbon or low-alloy structural steel.

When the code is stipulated in contract documents, conformance with all provisions shall be required, except for those provisions that the Engineer or contract documents specifically modifies or exempts.

1.2 Application

1.2.1 This code shall be used in conjunction with the prescribed general building code requirements and is applicable to all welding of reinforcing steel, using the processes listed in 1.4, and performed as a part of reinforced concrete construction.

1.2.2 The weldments specified in this code shall not be used where impact properties are a requirement of the general specification. Impact testing requirements of welded reinforcing bars are not included in this code.

1.2.3 All references to the need for approval shall be interpreted to mean approval by the Engineer.

1.3 Reinforcing Steel Base Metal

1.3.1 Reinforcing steel base metal in this code shall conform to the requirements of the latest edition of one of the ASTM specifications listed within this paragraph. Combinations of any of these reinforcing steel base metals, when welded, shall use a WPS (welding procedure specification) qualified in conformance with Section 6.

- (1) ASTM A 82/A 82M
- (2) ASTM A 496/A 496M
- (3) ASTM A 615/A 615M
- (4) ASTM A 706/A 706M
- (5) ASTM A 767/A 767M
- (6) ASTM A 775/A 775M
- (7) ASTM A 934/A 934M

Manufacturing and testing requirements for mats and fabric are covered by the respective ASTM specification. For joining the ASTM A 82/A 82M and A 496/A 496M to other reinforcing wires, reinforcing bars, or structural steels, the Engineer shall specify filler metal and the provisions of this code shall apply.

1.3.2 When a reinforcing steel not listed in 1.3.1 is approved under the provisions of the general building code or by the Engineer, its chemical composition and carbon equivalent shall be provided and its weldability established by qualification in accordance with the requirements of 6.2 and all other requirements prescribed by the Engineer.

1.3.3 Base metal, other than those previously listed, shall be one of the structural steels listed in the latest edition of AWS D1.1, *Structural Welding Code—Steel*, or any steel stipulated in the contract documents or approved by the Engineer.

1.3.4 The carbon equivalent of reinforcing steel bars shall be calculated as shown in 1.3.4.1 or 1.3.4.2, as applicable.

1.3.4.1 For all steel bars, except those designated as ASTM A 706, the carbon equivalent shall be calculated using the chemical composition, as shown in the mill test report, by the following formula:

$$C.E = \%C + \%Mn/6 \quad (\text{Eq. 1})$$

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Wenbin Ji



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Architecture and Construction in Steel Alan Blanc, Michael McEvoy, Roger Plank, 2003-09-02 This book provides a comprehensive guide to the successful use of steel in building and will form a unique source of inspiration and reference for all those concerned with architecture in steel **Index of Specifications and Standards**, *General Design Standards* United States. Bureau of Reclamation, 1992 **Tubular Structures IX** Puthli, 2001-01-01 A reference for architects and engineers this work covers themes on architecture case studies and the application and strengths of tubular beams

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Federal Register ,1998-02

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Table of Contents 1990 Structural Welding Code Steel

1. Understanding the eBook 1990 Structural Welding Code Steel
 - The Rise of Digital Reading 1990 Structural Welding Code Steel
 - Advantages of eBooks Over Traditional Books
2. Identifying 1990 Structural Welding Code Steel
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an 1990 Structural Welding Code Steel
 - User-Friendly Interface
4. Exploring eBook Recommendations from 1990 Structural Welding Code Steel
 - Personalized Recommendations
 - 1990 Structural Welding Code Steel User Reviews and Ratings
 - 1990 Structural Welding Code Steel and Bestseller Lists
5. Accessing 1990 Structural Welding Code Steel Free and Paid eBooks
 - 1990 Structural Welding Code Steel Public Domain eBooks
 - 1990 Structural Welding Code Steel eBook Subscription Services
 - 1990 Structural Welding Code Steel Budget-Friendly Options

6. Navigating 1990 Structural Welding Code Steel eBook Formats
 - ePub, PDF, MOBI, and More
 - 1990 Structural Welding Code Steel Compatibility with Devices
 - 1990 Structural Welding Code Steel Enhanced eBook Features
7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of 1990 Structural Welding Code Steel
 - Highlighting and Note-Taking 1990 Structural Welding Code Steel
 - Interactive Elements 1990 Structural Welding Code Steel
8. Staying Engaged with 1990 Structural Welding Code Steel
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers 1990 Structural Welding Code Steel
9. Balancing eBooks and Physical Books 1990 Structural Welding Code Steel
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection 1990 Structural Welding Code Steel
10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
11. Cultivating a Reading Routine 1990 Structural Welding Code Steel
 - Setting Reading Goals 1990 Structural Welding Code Steel
 - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of 1990 Structural Welding Code Steel
 - Fact-Checking eBook Content of 1990 Structural Welding Code Steel
 - Distinguishing Credible Sources
13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
14. Embracing eBook Trends
 - Integration of Multimedia Elements

- Interactive and Gamified eBooks

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