

SUBLIMATION TIME & TEMPERATURE GUIDE

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SUBLIMATION TIME & TEMPERATURE GUIDE

Substrate	Temp (°F)	Temp (°C)	Hum (mm)	Pressure	Notes
Acrylic (Polycarbonate)	200 - 400	250 - 210	20-40	Light-Medium	Ensure that the fabric is completely dry before substituting the design.
Polycarbonate Cotton	200 to 300	200 - 180	20-30	Light-Medium	Pre-press the shirt for 10 seconds to remove moisture.
Poly Linen (not Flax)	200-400	200-200	20-40	Light	Pre-press the shirt for 10-20 seconds, hot press.
Flax	200-400	200-200	20-30	Light-Medium	Press against, use the transfer gun press it under the flattening head for dry for just about 10-15 sec.
Bagg / Tote Bags	200-400	200-200	20-30	Medium	Start with a temperature of 200 degrees and press for 10 sec.
Leather	200-400	200-200	20-30	Medium	Press your leather over-side at a time. After the work about 10-15 sec, you can press off the transfer.
Numbers	200 to 300	200-180	20-30	Medium	For full temp, press for 10 sec. it takes 100 degrees a press a second time for 10-15 sec.
Ceramic Mugs	200-400	200-200	200-210	Medium	Wipe the mug clean after the transfer paper is removed to prevent of water or staining, etc.
Pressed Glass Jar	200-275	200-200	220-240	Medium	Consider when you remove the glass to be careful, make it gentle during the transfer process.
Ceramic Car Coaster	200-400	200-200	200-240	Medium	Use extra roller on the coaster to prevent any stain or debris.
Phone Case	200-300	200-200	40-50	Medium	Preheat your heat source to 200 degrees if you're using the paper with aluminum release. Heat up.
Al (Polycarbonate)	200-400	200-200	40-50	Medium	Make sure the aluminum is under heat plate and press for 10 seconds at 200 degrees.
Acrylic	200-400	200-200	40-50	Medium	Keep the aluminum in contact behind the plate to heat it in place.
Polycarbonate Cotton	200-300	200-200	20-30	Medium	Suggest pressing a small piece of fabric in the center to get some pressure.
Ceramic Dishwasher	200-400	200-200	220-240	Light-Medium	Preheat your dishwasher by using the dishwasher on a hot cycle until it reaches any 100°.
Mouse Pad	200-400	200-200	40-50	Medium	Use the hot brush only and use the mouse pad to prevent heating. Avoid the mouse.

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Substrate	Temp (°F)	Temp (°C)	Time (Sec)	Pressure	Notes
Garden Flag	240-260	120-130	45-60	Medium	Reinforced grom pressing the flag first to decrease its folds
Evaluation Sheet	260-300	130-150	90-95	Medium	Substrate absorption at this temperature
Evaluation Cap	260-300	130-150	90-95	Medium	Flagging grom bag transfer by using roller rather to remove any fibers in dust
Evaluation Tissue	260-300	130-150	90-95	Medium	For (transfer) change, not profile (temperature) heat (grom bag) (transfer) transfer
State Frame	260-300	130-150	6-7 hours	Medium	Place the roller with your design. Place down roller the center part of the state
WSP Paper	275-300	140-150	60-90	Medium	Rolling pressing. At a distance 10 (transfer) transfer to (transfer) through the (transfer) edge for
Minimum Plate	275-300	140-150	60-90	Medium	Use heat-resistant tape to prevent plate from shifting during the transfer process
Gloss or Ceramic Tiles	400	200	300-400	Medium	Place the flow back transfer roller slowly. Press roller (slowly) fast
Big (Flag)	275-300	140-150	90-95	Medium	For (transfer) (transfer), it is recommended to transfer both sides at the same time
Frige Magnet	260-270	130-135	45-60	Medium	Use transfer to coat. (transfer) turn-off with the (transfer) (transfer) for 10-15 days
Fluoresce	260-300	130-150	90-95	Medium	Requires a (transfer) (transfer) (transfer) (transfer)
Other Glass Items	260-300	130-150	100-140	Medium	Be careful not to put too much pressure on the grom
Other Metal Aluminum Items	275-300	140-150	60-90	Medium	Design (transfer) (transfer) (transfer) (transfer) (transfer) (transfer)
Other Plastic Items	260-280	130-135	60-70	Medium	Remove transfer paper completely after pressing
Hardboard	275-300	140-150	60-90	Medium	Remove (transfer) after pressing unless the surface is (transfer)

NOTE: These comments and most problems require the simple subjects; the procedural steps to prevent subtraction is from considering to the final sum, since there is not gradually after getting to each step of the strategy. Steps lead to a final answer, as indicated by the addition procedure below.

Aluminum Times

United States Naval Institute

A red circular graphic with a gradient, appearing as a stylized arrow or a partial circle, located to the right of the United States Naval Institute text.

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International Energy Agency predict that worldwide coal use will increase by up to 2% per annum until the year 2010. Faced with this increase it is clearly important that the most efficient and environmentally acceptable clean coal technologies are available. This book is comprised of the proceedings of the Engineering Foundation Conference held in June 1993 in England. The objective of the conference was to present ideas on methods of predicting and reducing the effects of ash deposition in coal conversion systems highlighting the problems experienced in industry considering both utilities and industrial plants and providing a view of the technology of coal ash deposition and its impact. Better techniques are needed to reduce the impact of ash deposition in coal fired plants and these proceedings should form a reference document for anyone either experiencing slagging or actively engaged in trying to understand or eliminate the phenomenon. *Ecological Research Series*, 1973. *Report of Investigations*, 1983. **Water Quality Criteria, 1972** National Research Council (U.S.). Committee on Water Quality Criteria, 1972. **Hearings** United States. Congress Senate, 1945. *Engineering Mechanics Devoted to Mechanical Civil, Mining and Electrical Engineering*, 1890. Heat Treater's Guide Harry Chandler, 1996-01-01. The material is contained in more than 500 datasheet articles each devoted exclusively to one particular alloy a proven format first used in the complementary guide for irons and steels. For even more convenience the datasheets are arranged by alloy groups: nickel, aluminum, copper, magnesium, titanium, zinc and superalloys. The book provides very worthwhile and practical information in such areas as compositions, trade names, common names, specifications both U.S. and foreign, available products, forms, typical applications and properties, mechanical fabricating and selected others. This comprehensive resource also covers the more uncommon alloys by groups in the same datasheet format. Included are refractory metals and alloys: molybdenum, tungsten, niobium, tantalum, beryllium, copper alloys, cast and P.M. titanium, parts P.M. aluminum, parts lead and lead alloys, tin rich alloys and sintering, copper base materials, copper tin, bronze, brass, nickel, silvers. **Musical Opinion and Music Trade Review**, 1892. **Forest and Stream**, 1897.

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