#### Ambo University College of Natural and Computational Science Department of Statistics

#### Basic Statistics(Stat2131) Course Outline

#### 1 Introduction to Statistics

- 1.1 What is Statistics?
- 1.2 Descriptive Versus Inferential Statistics
- 1.3 Types of Variables and Scales of Measurement
- 1.4 Statistics in Business Decisions

#### 2 Method of data collection and Presentation

- 2.1 Method of data collection
- 2.2 Method of data Presentation

#### 3 Statistical Description of Data

- 3.1 Statistical Description: Measures of Central Tendency
- 3.2 Statistical Description: Measures of Dispersion

#### 4 Probability And Probability Distribution

- 4.1 Basic definitions of probability
- 4.2 Fundamental concepts: experiment and event, event and their relationships, conditional and joint probability
- 4.3 Definitions and classification of probability distribution
- 4.4 Discrete random variables, expected value and variance of discrete random variable
- 4.5. The binomial, Poisson, and hyper geometric probity distributions and their applications.
- 4.6. Continuous Probability distribution: Uniform, Normal, and exponential probability distributions and their applications.

#### Reference Books

- Ronald M. Weiers (2011). Introduction to Business Statistics. 7th edition.
- David R. Anderson. Dennis J. Sweenev. Thomas A.
- Williams, Jeffrey D. Camm and James J. Cochran (2018) Statistics for Business and Economics, 13th revised edition.
- David F. Groebner, Patrick W. Shannon, Phillip C. Fry, and Kent D. Smith (2011). Business statistics a decision making approach 8th edition.
- Douglas A. Lind, William G. Marchal, Samuel A. Wathen (2013) Basic Statistics for Business & Economics, 9th edition.
- James T. McClave, P. George Benson, and Terry Sincich (2018) Statistics for Business and Economics, 13th edition.
- Mark L. Berenson, David M. Levine, and Timothy C. 8. Krehbiel (2012). Basic Business Statistics: Concepts and Applications, 9th edition.
- Paul Newbod, William L. Carlson, and Betty Thorne (2013). Statistics for business and economics. 8th edition.
- Sanjiv Jaggia and Alison Kelly (2020). Essentials Of Business Statistics: Communicating With Numbers, Second Edition

#### Mode of Assessment:

Types of Assessment	Frequency	Weight
Countinues Assessment	At least 2 Assignment, 2 Test and 1 Quize	50%
Final	I.	50%
Tolat		100%

Instructor Name: Ketema Bedane Address: Statistics Department

# **Basic Course In Statistics**

Yuri Suhov, Mark Kelbert

#### **Basic Course In Statistics:**

A Basic Course in Statistics Geoffrey Mallin Clarke, Dennis Cooke, 1978 This is a thoroughly revised edition of a classic basic statistics text ideal for students with a good mathematics background who are starting to learn statistics This fourth edition includes a chapter on multiple regression has additional material on acceptance sampling and places greater emphasis on graphical methods of data analysis Like earlier editions it is packed with examples exercises and larger projects including plenty of computing exercises in Minitab A Basic Course in Statistics Geoffrey M. Clarke, D. Cooke, 2011-03-28 Expanded and revised to include new computing exercises using actual data along with tips solutions and a set of updated questions Computer use is encouraged to facilitate analysis of data sets too large to be done by hand to assist in the drawing of diagrams histograms and scatter plots to simulate probability models in order to illustrate probability and statistical theory Explains how to tackle computing exercises using the statistical package MINITAB A Basic Course in Statistics Geoffrey Mallin Clarke, Dennis Cooke, 1998 A Basic Course in Statistics : with Sample Statistical Labs Tadepalli Venkata Narayana, University of Alberta. Department of Mathematics, Williams, J. G, 1980 Statistics by Example: Volume 1, Basic Probability and Statistics Yu. M. Suhov, Mark Kelbert, 2005-10-13 Probability and Statistics are as much about intuition and problem solving as they are about theorem proving Because of this students can find it very difficult to make a successful transition from lectures to examinations to practice since the problems involved can vary so much in nature Since the subject is critical in many modern applications such as mathematical finance quantitative management telecommunications signal processing bioinformatics as well as traditional ones such as insurance social science and engineering the authors have rectified deficiencies in traditional lecture based methods by collecting together a wealth of exercises for which they have supplied complete solutions These solutions are adapted to needs and skills of students To make it of broad value the authors supply basic mathematical facts as and when they are needed and have sprinkled some historical information throughout the text A Basic Course in Statistics with Sociological **Applications** Theodore R. Anderson, Morris Zelditch, 1975-01-01 A Basic Course in Statistics Theodore R. Anderson, Morris Zelditch (Jr.), 1968 A Basic Course in Statistics, with Sociological Applications Theodore R. Anderson, Morris Zelditch (Jr.), 1968 Aise Basic Course in Statistics Clarke, 1992-04-01 A Basic Course in Statistics Tadepalli Venkata Narayana, R. Ponnapalli, University of Alberta. Department of Mathematics, 1973 A Basic Course in Measure and Probability Ross Leadbetter, Stamatis Cambanis, Vladas Pipiras, 2014-01-30 A concise introduction covering all of the measure theory and probability most useful for statisticians

Introduction to Statistical Quality Control Douglas C. Montgomery, 2019-12-30 Once solely the domain of engineers quality control has become a vital business operation used to increase productivity and secure competitive advantage Introduction to Statistical Quality Control offers a detailed presentation of the modern statistical methods for quality control and improvement Thorough coverage of statistical process

control SPC demonstrates the efficacy of statistically oriented experiments in the context of process characterization optimization and acceptance sampling while examination of the implementation process provides context to real world applications Emphasis on Six Sigma DMAIC Define Measure Analyze Improve and Control provides a strategic problem solving framework that can be applied across a variety of disciplines Adopting a balanced approach to traditional and modern methods this text includes coverage of SQC techniques in both industrial and non manufacturing settings providing fundamental knowledge to students of engineering statistics business and management sciences A strong pedagogical toolset including multiple practice problems real world data sets and examples provides students with a solid base of conceptual and practical knowledge Statistical Models and Methods for Financial Markets Tze Leung Lai, Haipeng Xing, 2008-09-08 The idea of writing this bookarosein 2000when the rst author was assigned to teach the required course STATS 240 Statistical Methods in Finance in the new M S program in nancial mathematics at Stanford which is an interdisciplinary program that aims to provide a master's level education in applied mathematics statistics computing nance and economics Students in the programhad di erent backgroundsin statistics Some had only taken a basic course in statistical inference while others had taken a broad spectrum of M S and Ph D level statistics courses On the other hand all of them had already taken required core courses in investment theory and derivative pricing and STATS 240 was supposed to link the theory and pricing formulas to real world data and pricing or investment strategies Besides students in the program the course also attracted many students from other departments in the university further increasing the heterogeneity of students as many of them had a strong background in mathematical and statistical modeling from the mathematical physical and engineering sciences but no previous experience in nance To address the diversity in background but common strong interest in the subject and in a potential career as a quant in the nancialindustry the coursematerial was carefully chosen not only to present basic statistical methods of importance to quantitative nance but also to summarize domain knowledge in nance and show how it can be combined with statistical modeling in nancial analysis and decision making The course material evolved over the years especially after the second author helped as the head TA during the years 2004 and 2005 Introduction to Statistical Process Control Muhammad Aslam, Aamir Saghir, Liaquat Ahmad, 2020-09-16 An Introduction to the Fundamentals and History of Control Charts Applications and Guidelines for Implementation Introduction to Statistical Process Control examines various types of control charts that are typically used by engineering students and practitioners This book helps readers develop a better understanding of the history implementation and use cases Students are presented with varying control chart techniques information and roadmaps to ensure their control charts are operating efficiently and producing specification confirming products This is the essential text on the theories and applications behind statistical methods and control procedures This eight chapter reference breaks information down into digestible sections and covers topics including An introduction to the basics as well as a background of control charts Widely used and newly researched attributes of

control charts including guidelines for implementation The process capability index for both normal and non normal distribution via the sampling of multiple dependent states An overview of attribute control charts based on memory statistics The development of control charts using EQMA statistics For a solid understanding of control methodologies and the basics of quality assurance Introduction to Statistical Process Control is a definitive reference designed to be read by practitioners and students alike It is an essential textbook for those who want to explore quality control and systems design and Statistics by Example: Volume 1, Basic Probability and Statistics Yuri Suhov, Mark Kelbert, 2014-09-22 Probability and statistics are as much about intuition and problem solving as they are about theorem proving Consequently students can find it very difficult to make a successful transition from lectures to examinations to practice because the problems involved can vary so much in nature Since the subject is critical in so many applications from insurance to telecommunications to bioinformatics the authors have collected more than 200 worked examples and examination questions with complete solutions to help students develop a deep understanding of the subject rather than a superficial knowledge of sophisticated theories With amusing stories and historical asides sprinkled throughout this enjoyable book will leave students better equipped to solve problems in practice and under exam conditions **Applied Statistics: From Bivariate Through** Multivariate Techniques Rebecca M. Warner, 2013 Rebecca M Warner's Applied Statistics From Bivariate Through Multivariate Techniques Second Edition provides a clear introduction to widely used topics in bivariate and multivariate statistics including multiple regression discriminant analysis MANOVA factor analysis and binary logistic regression The approach is applied and does not require formal mathematics equations are accompanied by verbal explanations Students are asked to think about the meaning of equations Each chapter presents a complete empirical research example to illustrate the application of a specific method Although SPSS examples are used throughout the book the conceptual material will be helpful for users of different programs Each chapter has a glossary and comprehension questions Bulletin of Courses -Applied Statistics Training Institute Applied Statistics Training Institute (U.S.).,1980 *Proceedings of the Berkeley* Symposium on Mathematical Statistics and Probability Jerzy Neyman, 1949 **Elementary Decision Theory** Herman Chernoff, Lincoln E. Moses, 2012-04-26 The text is very clearly written with many illustrative examples and exercises and should be considered by those instructors who would like to introduce a more modern and a more logical approach in a basic course in statistics Journal of the American Statistical Association This volume is a well known well respected introduction to a lively area of statistics Professors Chernoff and Moses bring years of professional expertise as classroom teachers to this straightforward approach to statistical problems And happily for beginning students they have by passed involved computational reasonings which would only confuse the mathematical novice Developed from nine years of teaching statistics at Stanford the book furnishes a simple and clear cut method of exhibiting the fundamental aspects of a statistical problem Beginners will find this book a motivating introduction to important mathematical notions such as set function and

convexity Examples and exercises throughout introduce new topics and ideas The first seven chapters are recommended for beginning courses in the basic ideas of statistics and require only a knowledge of high school math These sections include material on data processing probability and random variables utility and descriptive statistics uncertainty due to ignorance of the state of nature computing Bayes strategies and an introduction to classical statistics. The last three chapters review mathematical models and summarize terminology and methods of testing hypotheses Tables and appendixes provide information on notation shortcut computational formulas axioms of probability properties of expectations likelihood ratio test game theory and utility functions Authoritative yet elementary in its approach to statistics and statistical theory this work is also concise well indexed and abundantly equipped with exercise material Ideal for a beginning course this modestly priced edition will be especially valuable to those interested in the principles of statistics and scientific method **Econometrics and Data Analysis for Developing Countries** Chandan Mukherjee, Howard White, Marc Wuyts, 2013-09-13 Getting accurate data on less developed countries has created great problems for studying these areas Yet until recently students of development economics have relied on standard econometrics texts which assume a Western context Econometrics and Data Analysis for Developing Countries solves this problem It will be essential reading for all advanced students of development economics

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