The basic four islands of automation of CIM are discussed below:

- 1). Computer Aided Design (CAD): The major activities covered under CAD are:
 - Geometric modeling
 - ii. Engineering Analysis.
- 111. Simulation
- iv. Computer aided drafting and documentation
- 2). Computer Aided Manufacturing Planning and Control (CAMPC):

CAMPC is divided into two main areas:

- Computer Aided Manufacturing Planning and Control (CAMPC), and
- ii. Computer Aided Manufacturing

CAMPC basically includes:

- Production planning
- iii. Computer aided process planning (CAPP)
- iii. Mainer scheduling.
- Material requirements planning (MRP I).
- v. Manufacturing resource planning (MRP III)
- vi. Inventory management.
- 3). Computer Aided Manufacturing (CAM)

It includes the following activities:

- i. Computer Aided Manufacturing by FMS
- iii. Computer Aided Quality Assurance (CAQA)
- 40. Computer Aided Business Functions (CABF)

The CABF includes the following activities:

- i. Porchase
- in. Storeen
- iii. Cost planning and control
- iv. Marketing and sales
- v. Packaging and forwarding
- vii. Finance and accounts
- viii. Human resources and management

It is important that all the activities and functions in CIM are performed by keeping customer at centre point.

1.4 ROLE OF MANAGEMENT IN CIM

- Develop a business model for a factory to understand the problems.
- Develop a functional model for the processes, functions and activities.

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